

INJECTION GEL

DESCRIPTION:

INJECTION GEL is a 100% solids, USDA acceptable, adhesive epoxy gel, for filling cracks in concrete and wood members. *INJECTION GEL* will displace water in cracks and restore the concrete member to its original monolithic integrity.

TYPICAL USES:

Sealing cracks in concrete and wood members. Leveling concrete floors

FEATURES

Good chemical resistance Convenient 1 to 1 ratio by volume Tenacious bond to most substrates Full Cure in 8-10 hours Bonds to damp (SSD) substrates

VISCOSITY: (@72°F)

Part A: gel Part B: gel Mixed: gel COLORS: Grey Environmentally safe, solvent free system High strength USDA acceptable

MIX RATIO BY VOLUME: 1 part A to 1 part B

CURE SCHEDULE: (@ 74°F)

Pot life @ 75°F:	20minutes
Tack free:	5-6 hours
Recoat	9-10 hours
Full cure:	24 hours

PHYSICAL PROPERTIES:				
Compressive Strength	ASTM D695	10,500 psi		
Tensile Strength	ASTM D 638	2,600 psi		
Elongation at Break	ASTM D-638	3.00%		
Abrasion Resistance				
CS-17 Wheel, 1 kg load	ASTM D4060	0.25 loss		
Water Absorption (2 hour Boil)	ASTM D570	0.11%		
Flexural Strength	ASTM D790	7,500 psi		
Shore D Hardness	ASTM D2240	89		
Heat Distortion Temperature	ASTM D648	124°F		
Bond Strength to : Concrete		100% concrete failure		

CHEMICAL RESISTANCE:		
Water	good	
Low concentrations of acids	good	
Most Alkalis	good	

Oils/grease

good